



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5000

D5149-1
Job Sheet 171861



Part No: D5149-1

Job Qty: 8 ea

Part Name: Fwd Step Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV A NEW ISSUE 14/09/10 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	8 Ea		2/24/18	0.00	0.00	Start Up Machining-3		5.C.18/02/18
101	CNC Vertical Machining	8 pcs		2/26/18	0.35	4.37	HAAS1-3		5.C.18/02/18
110	QC	8 pcs		2/26/18	0.00	0.00	QC2 Machining-3		5.C.18/02/18
120	QC	8 pcs		2/26/18	0.00	0.00	QC8 Machining-3		5.C.18/02/18
121	QC	8 pcs		2/26/18	0.00	0.00	QC5		5.C.18/02/18
130	Packaging	8 pcs		2/26/18	0.00	0.00	Packaging3-2		5.C.18/02/18
140	QC21-SA	8 Ea		2/26/18	0.00	0.00	QC21		5.C.18/02/18

Part Op 101 - Machine as per Folio FB355
Descriptions: 130 - LOCATION: WA004

DAS
21 MAR 02 2018
9-58

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-1TRN	Fwd Step Base Turning Detail	4 Ea (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-1TRN	4	10	0

Part Specifications

Specifications could not be found.

166345 X1 F166345
165353 X3 5006630 5044499

Plex 2/8/18 3:13 PM dart.lacelle.linda



Container No: S044499



Part: D5149 - 1

Job No: 171861

Serial No/Batch: S044499

Revision: D5149

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 02/22/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					